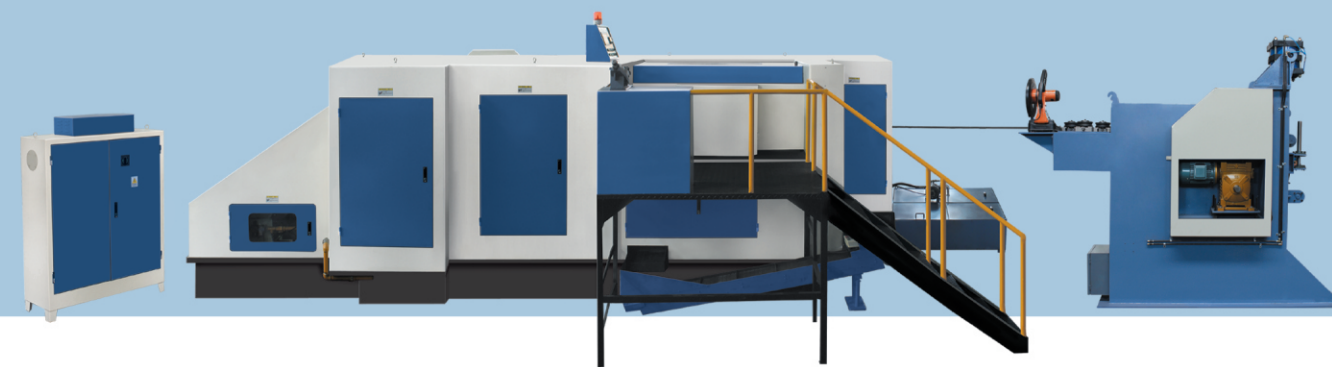


SHINETOP MACHINES

冷镦机系列制造商

浙江盛拓机械有限公司 Zhejiang Shinetop Machinery Co.,Ltd

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ABOUT US



浙江盛拓机械有限公司始创立于2006年，坐落在潘岱街道下湾工业区（瑞湖路旁）。本公司是专业生产多工位紧固件冷镦机设备的生产企业，厂房总面积17600平方米，现拥有工程技术人员数十名。长期以来企业在生产技术方面积累了丰富的实践经验，工艺先进，产品系列齐全，生产设备完善，企业产品质量稳定，严格做到整机出厂合格率100%，深受国内外广大用户一致好评。



目前本公司现有员工100多人，分别于造机，品保，研发，业务，以及管理等五大部门，各部门之间彼此分工合作。本着精益求精的企业原则及客户至上的理念。为客户提供各项最完善的服务，努力进取，不断追求创新，公司将立足“以质量求生存，以信誉求发展的宗旨”。期待着与新老客户精诚合作，共创美好的未来。

公司拥有完善的质量保证体系。从2006年开始在公司贯彻ISO9001质量标准，总经理为公司质量第一责任人，技术质量总监主管质量工作。公司设有质量处，负责公司正常质量工作。根据本厂的情况分别对不同产品设置不同质量标准，公司质量处负责对产品入库检验，及负责每月对生产过程的质量监督检查。公司严格执行《产品质量责任制》，对影响产品质量的主要环节设计、制造、采购、售后服务制订质量责任制，并直接与经济效益挂钩。《产品质量责任制》的贯彻执行，保证了公司质量保证体系有效运行。严格产品质量检验制度，严把产品出厂的质量关。公司设有销售服务中心作为公司质保体系的组成部分，负责产品的售后服务。对用户反馈信息做出及时处理，对用户提出的要求，及时做出反应，对产品技术改进任务及时组织人员解决。完善的质量保证体系，保证了公司产品的质量水平不断提高，以其优良的性能和可靠的质量一直受到用户的赞誉。

ZheJiang SHINETOP Machinery Co., Ltd. is specialized in producing multi-station cold heading machine/bolt former, was founded in 2006, the total area is 17600 square meters, has dozens of engineers and technicians and they have a long time in this field, we have practical experience, advanced technology, well-equipped, and complete product line, those make machines pass rates reach 100%.

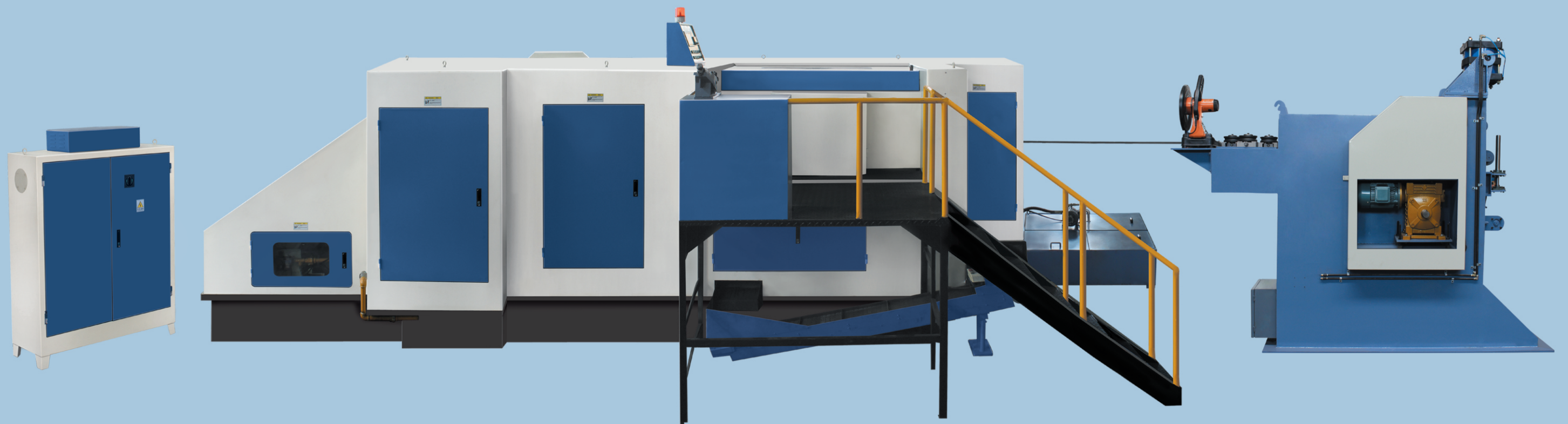
The company has passed ISO90001 and CE certifications, it is one of the most professional manufacturer of Multi-station cold heading machines in China, and most of the machines exported all over the world. High quality and reasonable price and best after sales service. We look forward to cooperating with you.

STATE-OF-THE-ART COLD FORMER MACHINES



The company is one of the most professional manufacturer of Multi-station cold heading machines in China, and most of the machines exported all over the world . High quality and reasonable price and best after sales service. We look forward to cooperating with you.

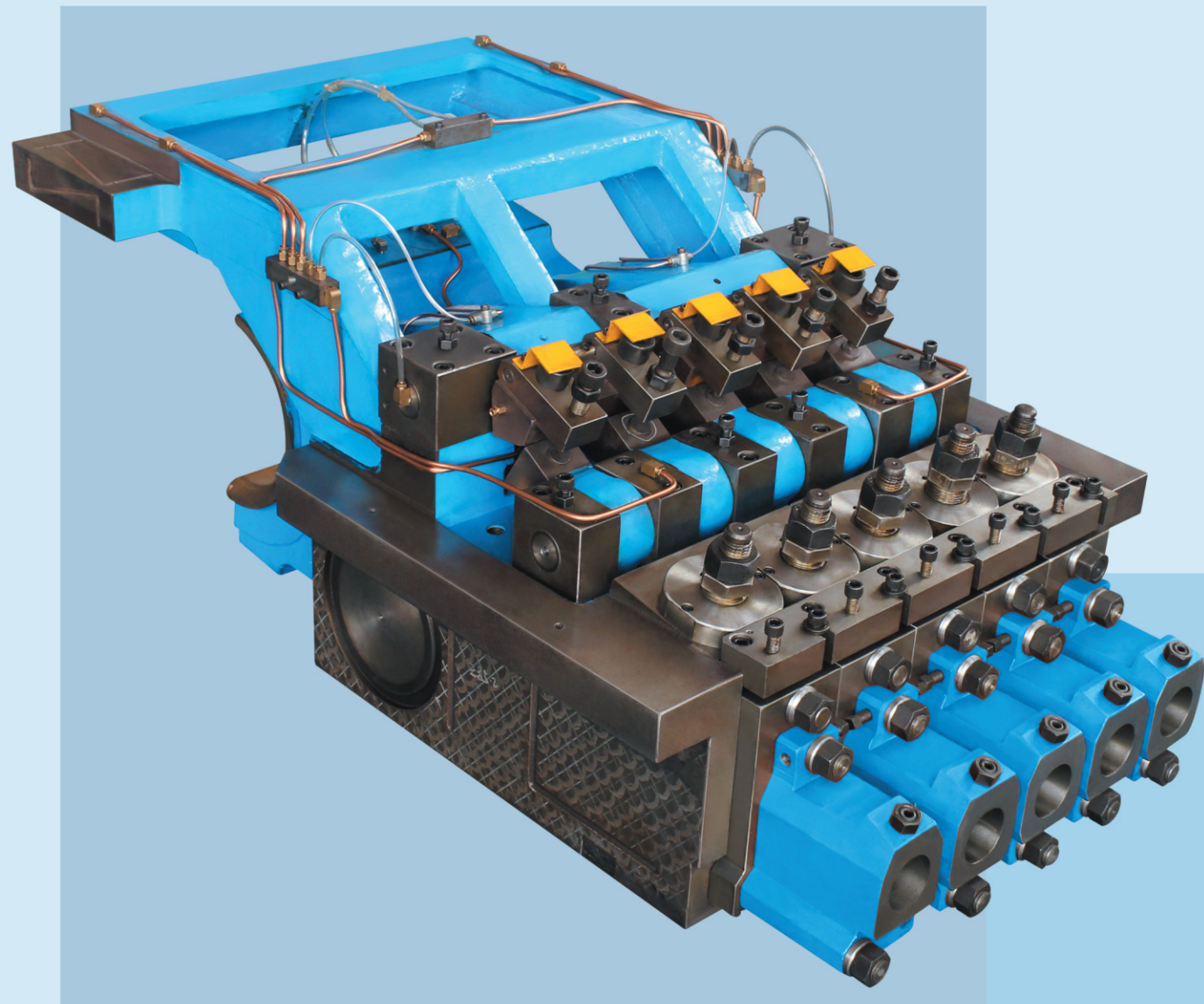
STATE-OF-THE-ART COLD FORMER MACHINES



SHINETOP 盛拓机械

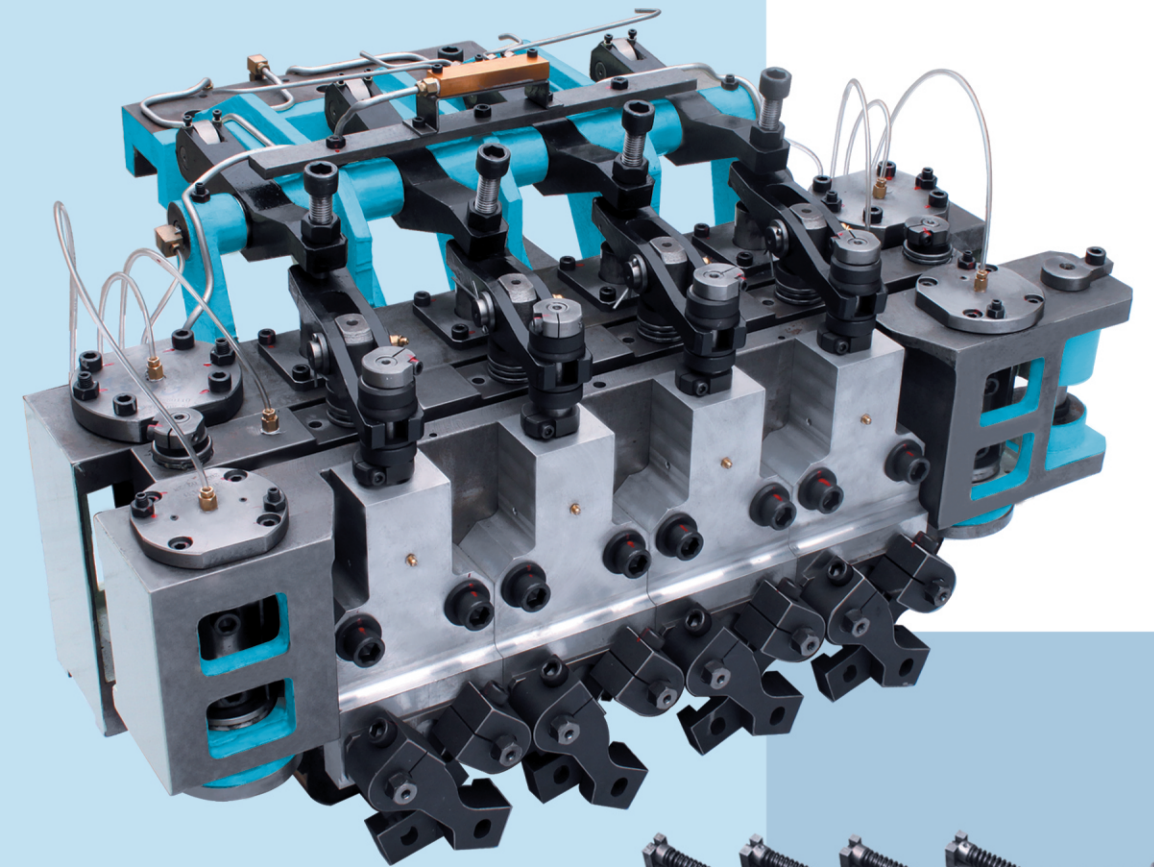
盛拓冷镦机是一种生产效率高，生产范围较大，适应于变形复杂，集镦锻、挤压、切边于一体的成型机。我们从不忽视任何一个细微环节，立志取得每个零部件的加工精度、工艺流程都在我们有效的生产控制范围内。无限制提高用户的附加价值是我们永恒追求的目标，公司一直致力于为用户提供高效益、高品质、性价比最优的机械设备，帮助用户不断提高生产效率、降低成本，最终增强用户的市场竞争能力。快速、细致周全的售前售后服务，是我们不断满足并超载客户需求的有力保障，一切为了用户。

STATE-OF-THE-ART COLD FORMER MACHINES



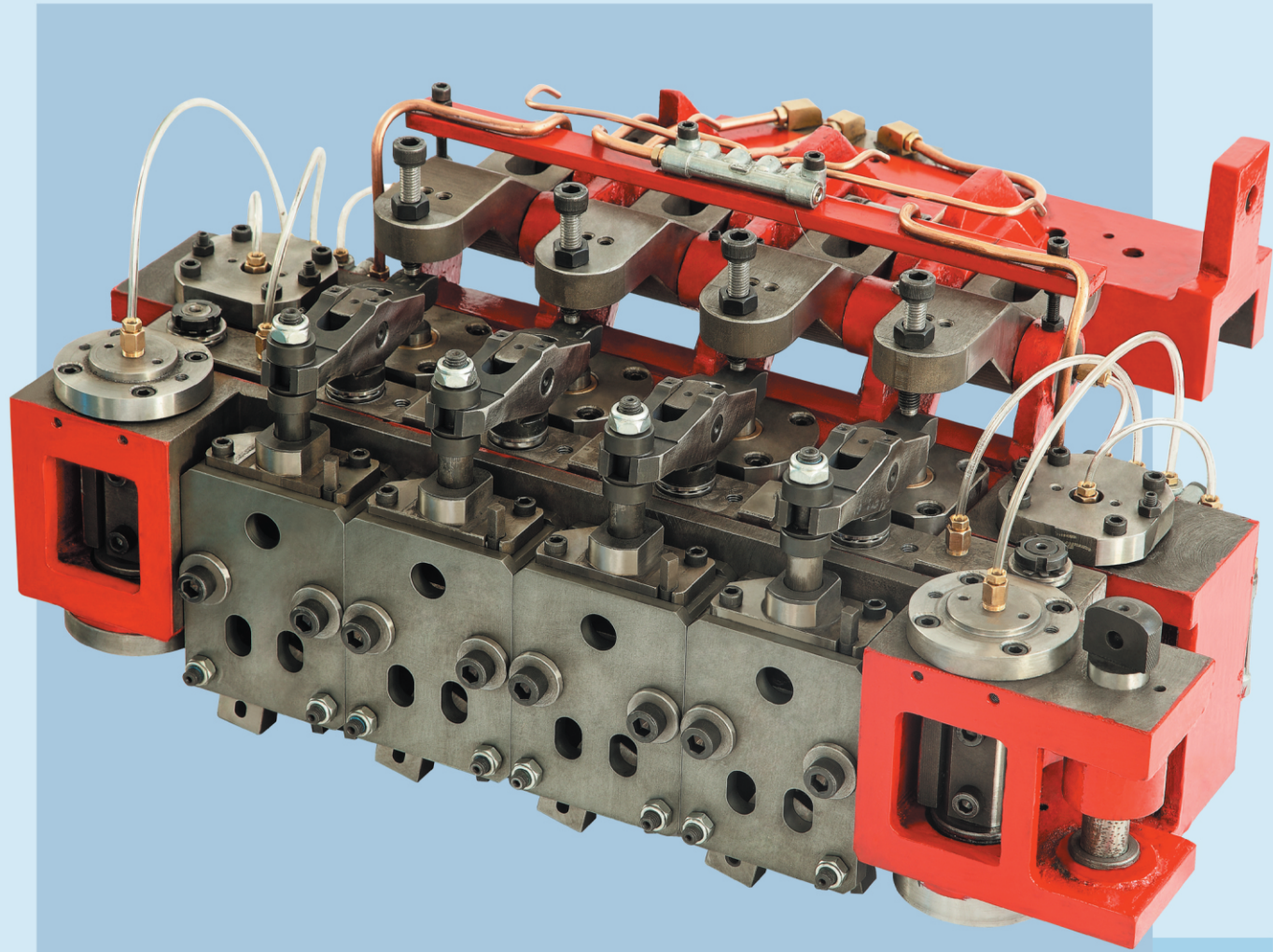
高精度主滑块连接后翼设计，使主滑块行进更安定准确，使用JIS FCD55材质独立式前冲调整机构，斜销可附刻度，冲模座使用合金钢外壳，内衬套用SKD-11材质，可延长精度及寿命。

High-precision slider is connected the main wing , make it moves more stable and accurate. Use JIS FCD55 independent adjustment mechanism ,and dumping can be remark scale. The shell of die holder is alloy steel , and the neck bush use the material of SKD-11 , it can improve the accuracy and longer life.



- ① 气动式夹料，可快速调整夹料中心度，操作简便、稳定，可任意更改翻转式夹料机构（选择配备）
Pneumatic clamp, it can be adjusted centrality quickly , used simply and stably ,and you can free to change the clamp with evaginable (option)
- ② 弹簧式夹料，精准，简便，可高速夹料
Spring clamp, precise , simple, and high-speed

STATE-OF-THE-ART COLD FORMER MACHINES

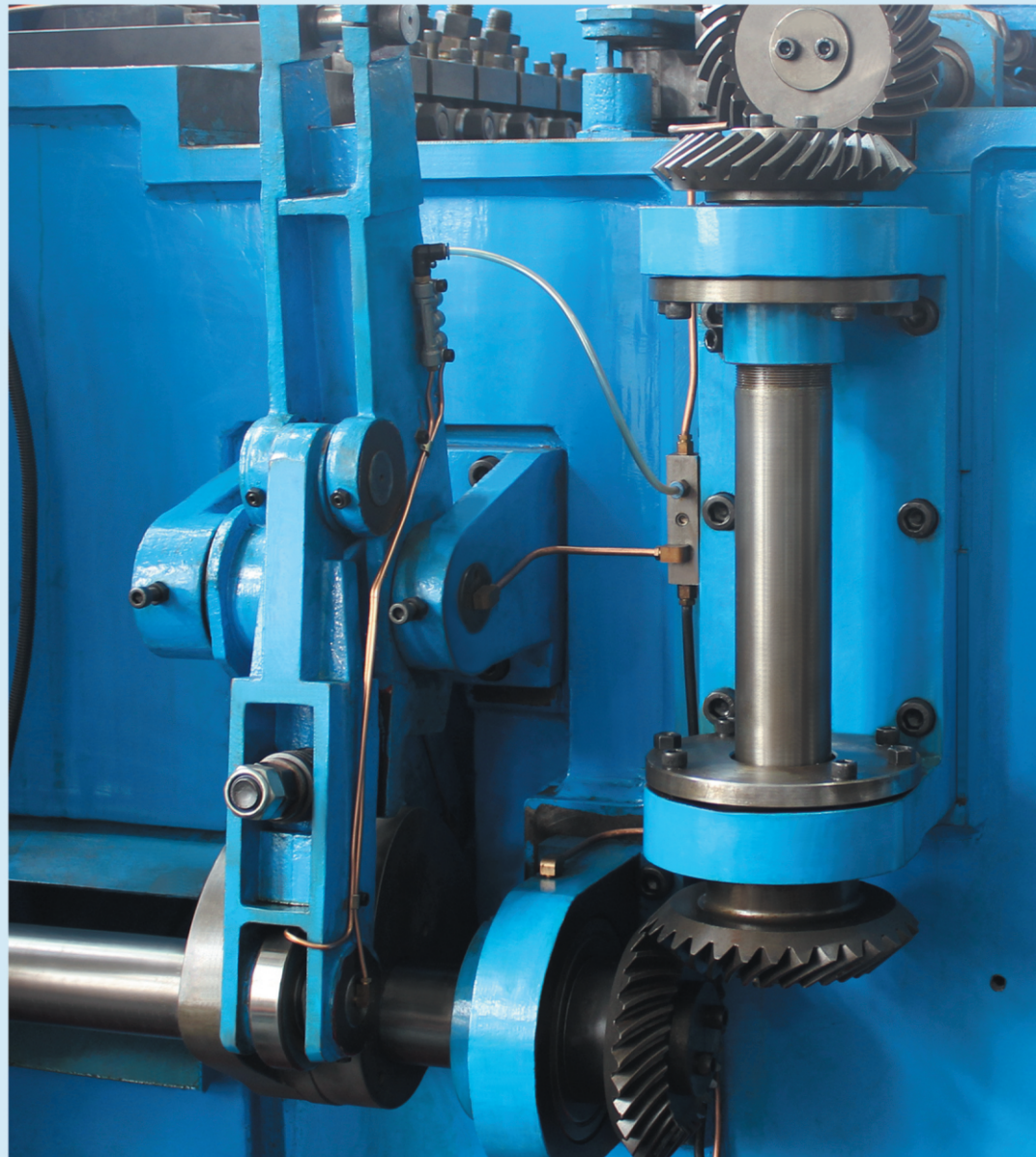


采用进口铝制合金材质机械手夹料且气动抬起机构，使夹料稳定可靠
Use imported aluminum alloy and neumatic lifting mechanism , make materials clamped stably



- ① 精确的切料机构，切料受力于主轴之中心
A powerful cut-off mechanism is directly driven by the crank shaft.
- ② 采用电动数字化送料长度调整
Using electric digital feed length adjustment.

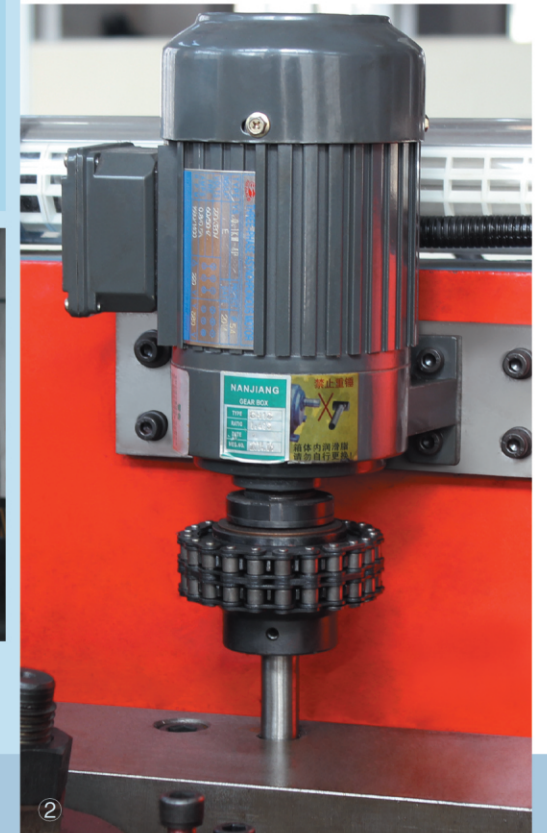
STATE-OF-THE-ART COLD FORMER MACHINES



高精度蜗旋齿轮接触面积大，稳定性好
High-precision worm gear , big contact area
and great stability

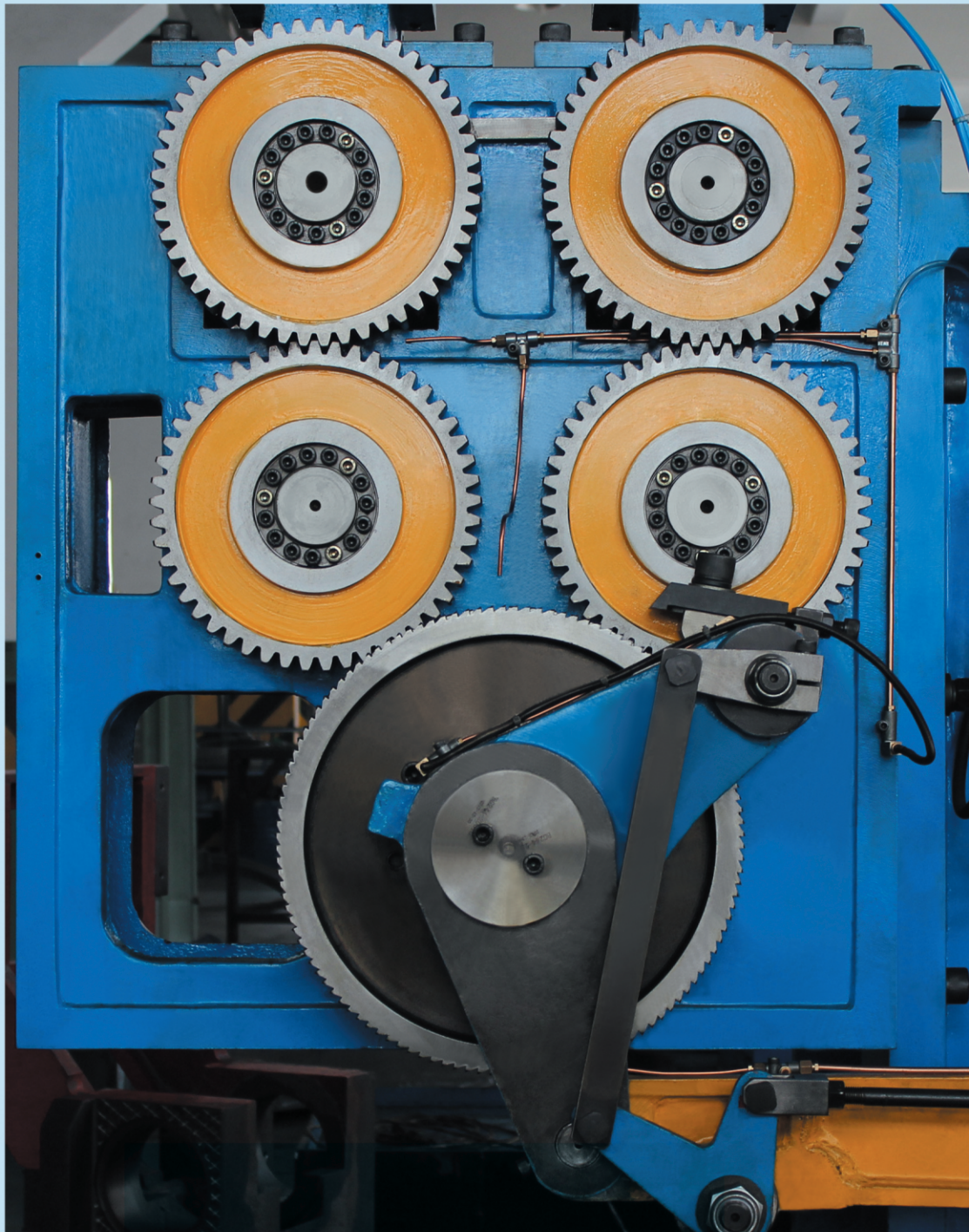


- ① 切料数字调整
Motorized/digital stopper length adjustment
to get the precise cut-off length.
- ② 气动式离合器，高灵敏度，扭力大
Pneumatic clutch , high sensitivity and
large torsion



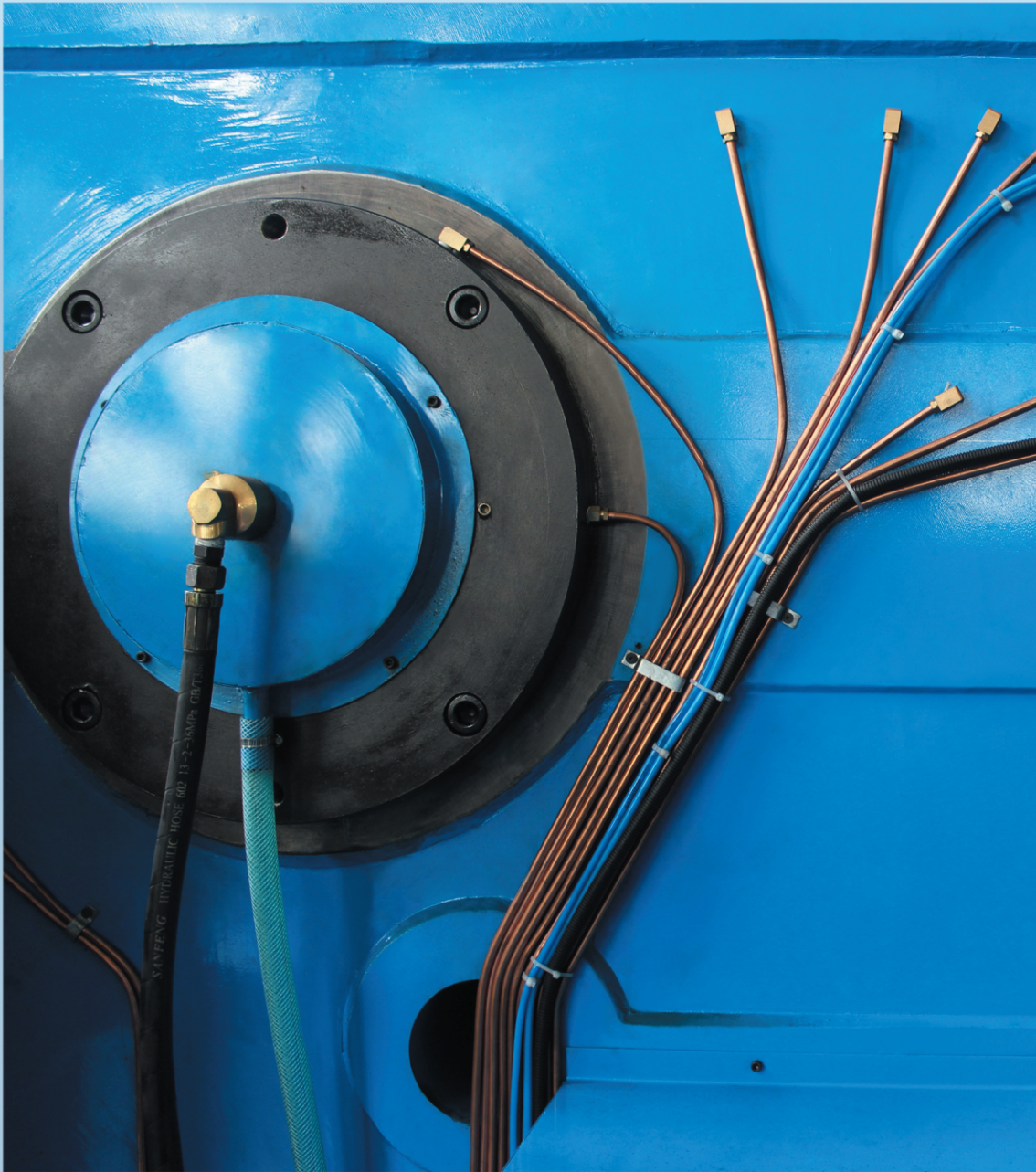
SHINETOP 盛拓机械

Feeding system with feed rollers



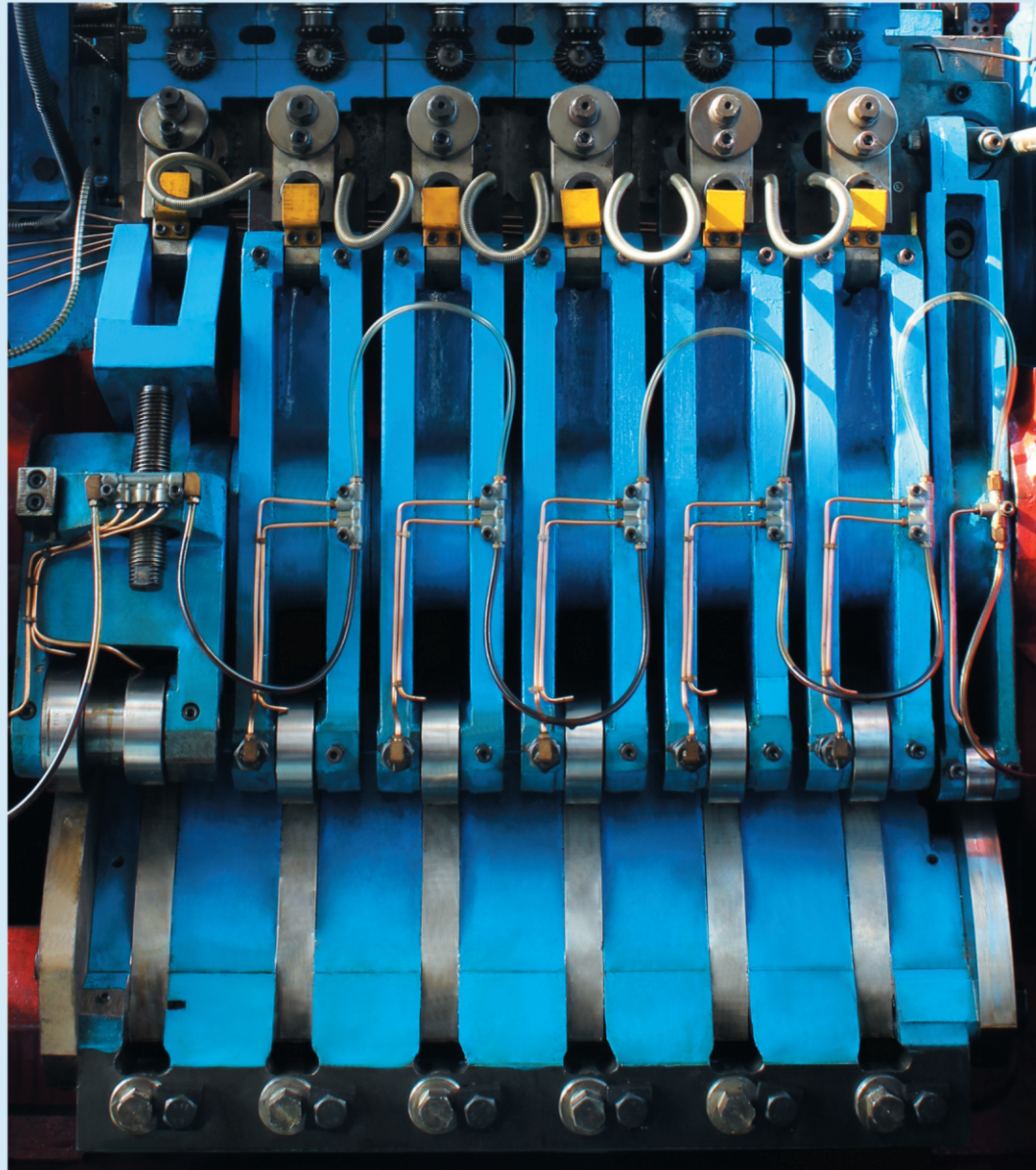
插齿会自动抬起，消除噪声；
电器采用电磁阀送料气缸间歇送料功能，实现了更大规格产品的生产，拓宽了机器生产的规格。

Shaper will lift automatically, eliminating the noise;
Electric electromagnetic valve cylinder feeding intermittently send Material functions, to achieve greater product specifications Production, broaden the machine production specifications.

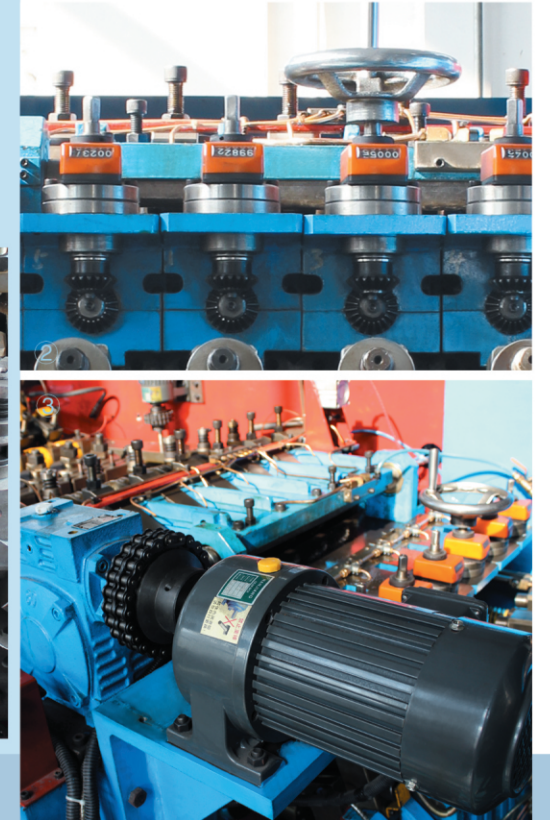
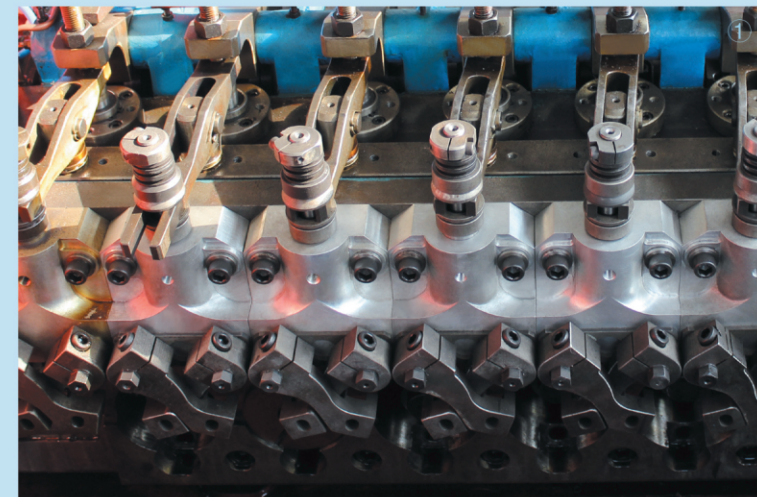
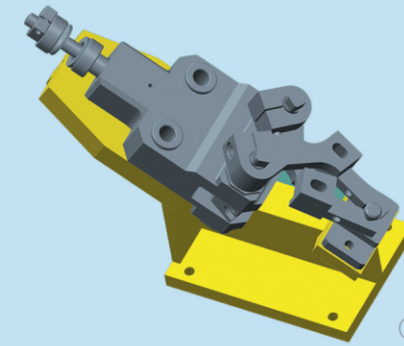


整机油管实现单管对点独立供油，确保在高速运转下实现油膜均匀、油压均衡。
The whole point of the tubing to achieve a single tube of oil independence, to ensure uniform film, hydraulic equilibrium at high speeds.

STATE-OF-THE-ART COLD FORMER MACHINES



可快速更换整头及切边凸板
Can replace the entire head and trimming convex plate quickly.

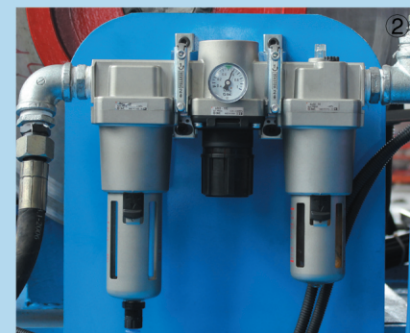
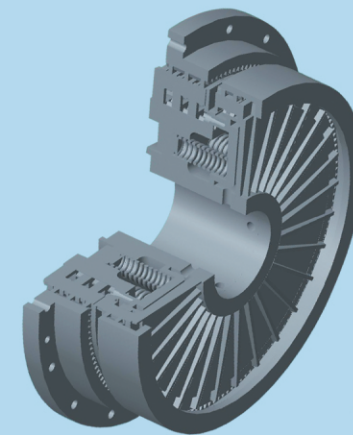


- ① 钳子快速单独校对
Transfer fingers are separately and conveniently adjusted.
- ② 后托模内长度手轮调整
Hand wheel for K.O. length adjustment, convenient and quick.
- ③ 扭力限制器，使夹仔台上下操作平稳，过载保护
Transfer table up and down operation adopts motor and torque limiter, stable and overload protection.
切料数字调整
Motorized/digital stopper length adjustment to get the precise cut-off length.

STATE-OF-THE-ART COLD FORMER MACHINES

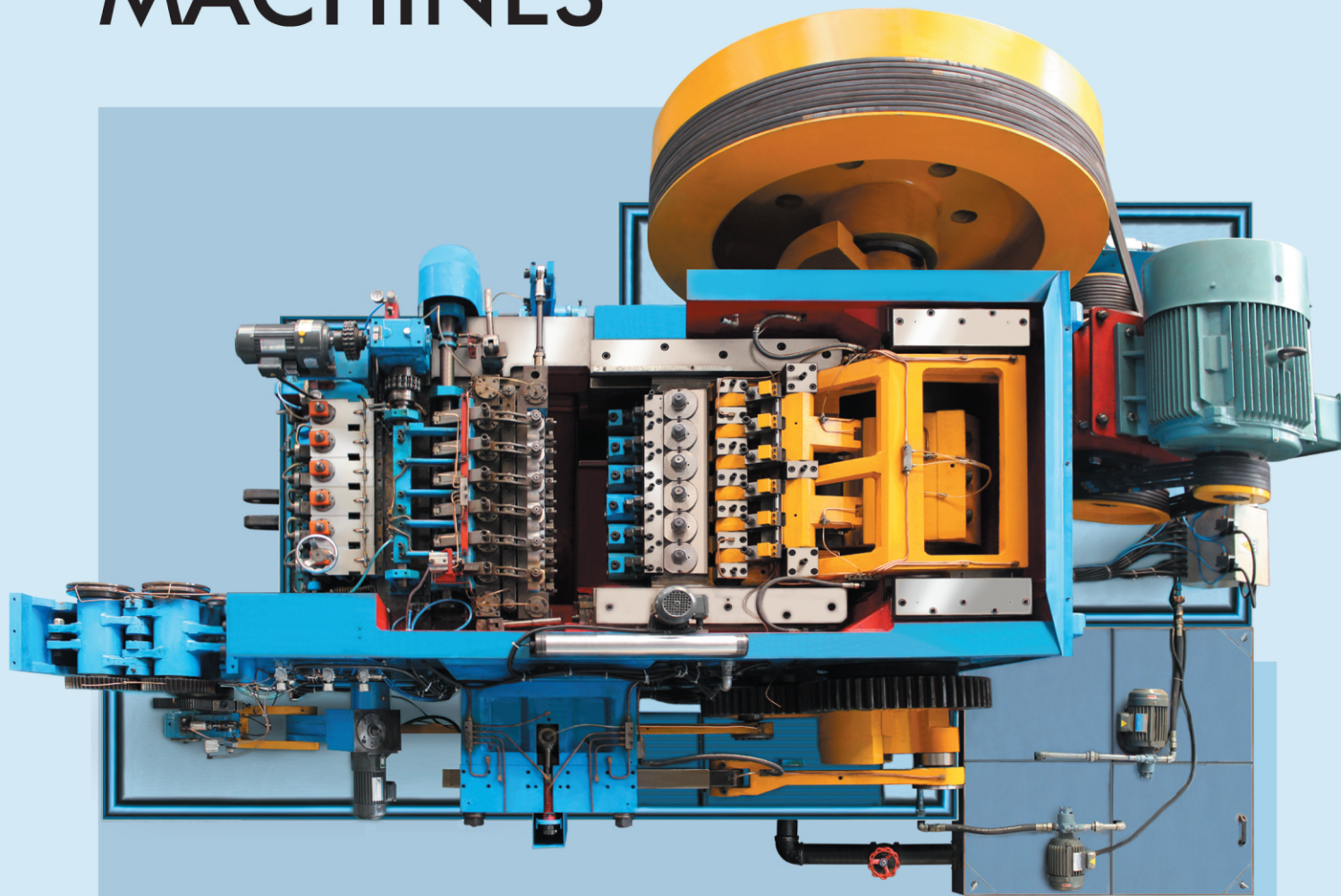


全自动调直机，使线材进出自动化
Automatic straightening machine, make the material get in and out automatically.



- ① 齿轮气动离合器（大机）
Multi-piece gear air clutch, big force, strong driving torque, gear mesh of both brake and clutch, pneumatic brake of spring, safe and convenient. (big size machine)
- ② 进口气动组合，启动电磁，消声装置
Imported pneumatic combination, Pneumatic electromagnetism, Muffler device.
- ③ 采用进口变频控制
Use imported frequency control
- ④ 采用SMC气动组合，FESTO电磁阀保险装置
Use SMC Pneumatic combinatin and FESTO solenoid valve safety device.

STATE-OF-THE-ART COLD FORMER MACHINES



螺栓冷镦机俯视图
Plan view of bolt former

Advanced automatic product line and excellent procedures make our products superior. Our technical people's participating in manufacturing and supervising makes sure our products' stability and reliability. We adopt advanced computer auxiliary system gathered design, manufacture and analysing to make sure all parts and procedures operate harmony. Advanced checking equipment, self-contained inspecting procedures and strict quality criterion to achieve the goal that all products have no fault.



龙门加工中心
Gantry machining center

Manufacturing Equipment



公司引进了先进的机械加工设备和先进的机械生产设备,并培训出专业的设备操作队伍,高度运用现代化科技力量,使技术操作变得更加高效.

The company introduced advanced processing equipment and production facility , and train a professional team to operate the equipments. High-speed use the modern technology power , to make technology operation more efficient .

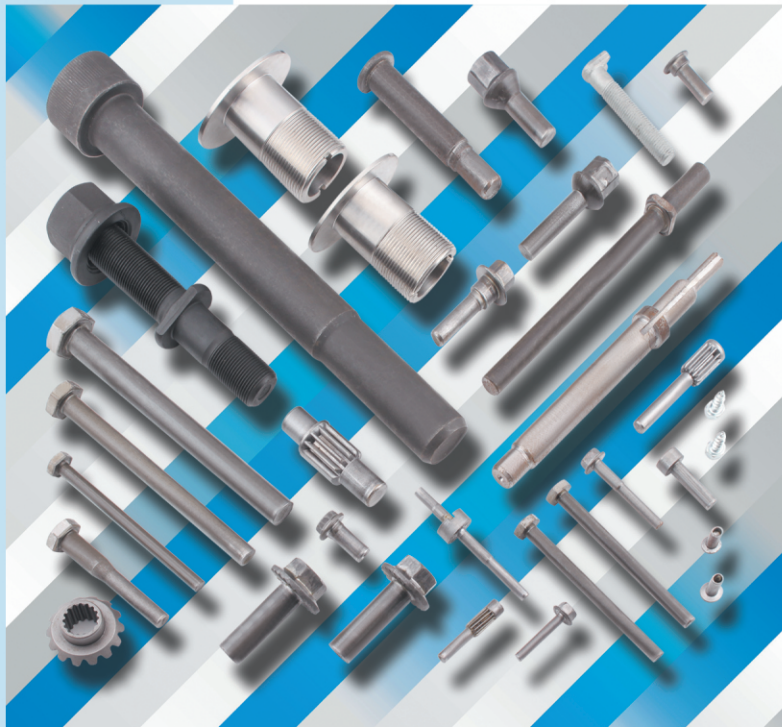


- ① 海天数控加工中心
Hai Tian numerical control Machining center
- ② 高精度检验平台
High-precision test platform
- ③ 数控镗床
Numerical control boring lathe
- ④ 大型车床
Large lathe
- ⑤ 加工中心
Machining center

A WIDE VARIETY OF PARTS CAN BE PRODUCED BY SHINETOP MACHINES



SHINETOP is working on the new developed machine,
and new model will be finished soon.



Produced by
STBF Series 4 Station Bolt Former
Part Size :3/16[M4] – 1–1/4[M30]
Part length: 10mm – 355mm

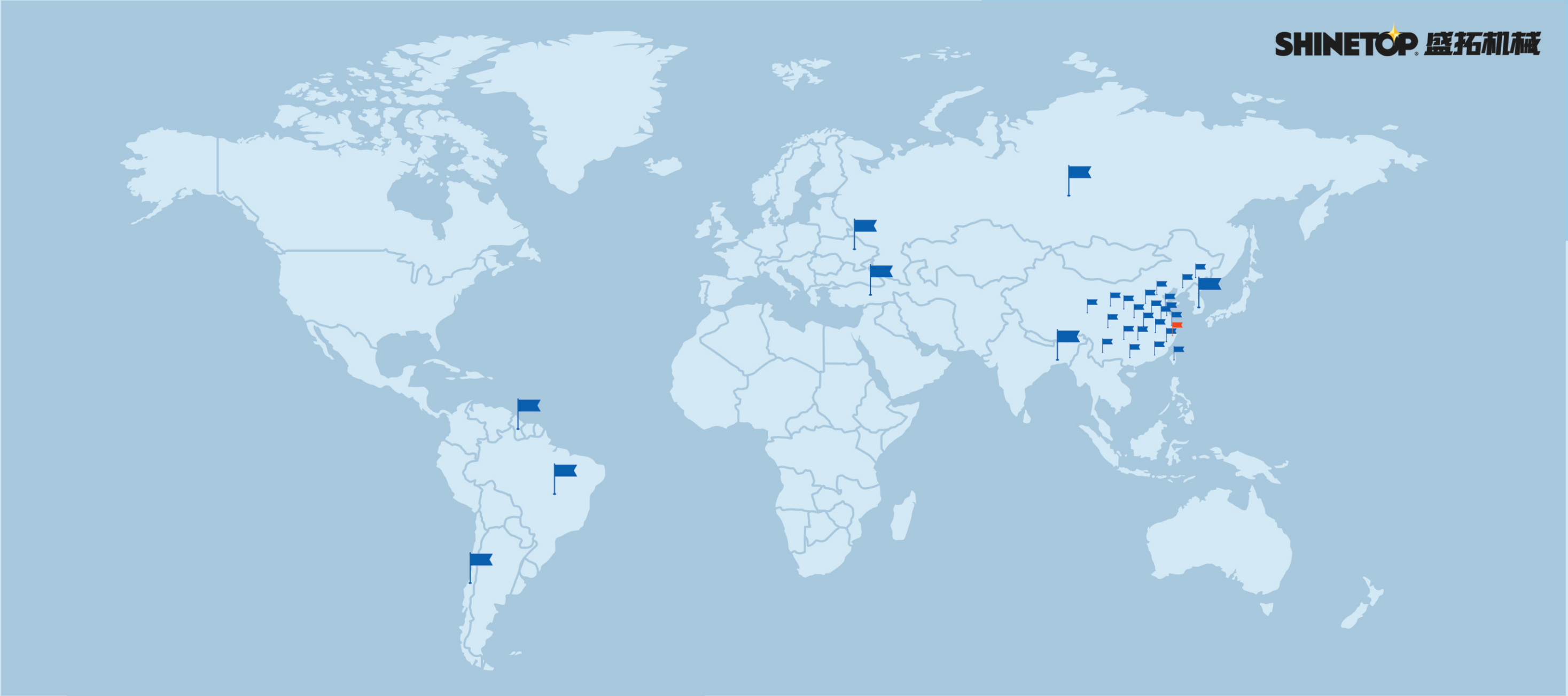
Produced by
STBF Series 5 Station Bolt Former
Part Size :3/16[M4] – 1–1/4[M30]
Part length: 10mm – 355mm

Produced by
STBF Series 6 Station Bolt Former
Part Size :3/16[M4] – 1–1/4[M30]
Part length: 10mm – 355mm

Produced by
STBF Series Multi–station Nut parts Former
Part Size :3/16[M4] – 1–1/4[M30]
Part length: 10mm – 355mm

Produced by
STBF Series Multi–station bolt Parts Former
Part Size :3/16[M4] – 1–1/4[M30]
Part length: 10mm – 355mm

Sales Network



浙江盛拓机械有限公司本着精益求精的企业原则及客户至上的理念，为客户提供各项最完善的服务，并致力于开拓国际市场，产品远销孟加拉国、智利、俄罗斯、土耳其、韩国、乌克兰、巴西、圭亚那等多个国家和地区，深得广泛赞誉和信赖。

ZheJiang SHINETOP Machinery Co., Ltd. in the business principle of excellence and customer Oriented philosophy, to provide customers with the most comprehensive services, and is committed to Explore the international market, the products are exported to Bangladesh, Chile, Russia, soil Turkey, South Korea, Ukraine, Brazil, Guyana and other countries and regions, Won widespread praise and trust.

SERIES 3-DIE 3-BLOW BOLT FORMER (三模三冲螺丝成型机)

单位:mm															
规格 SPECIFICATION	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF		
机型 MODEL	10B3S	10B3SL	13B3S	13B3SL	13B3SXL	17B3S	17B3SL	17B3SXL	17B3SUL	19B3S	19B3SL	19B3SXL	19B3SUL		
模数 FORGING STATION	3														
最大切断直径 MAX CUT-OFF DIA	9		11			13				17					
最大切断长度 MAX CUT-OUT LENGTH	70	105	105	130	180	105	180	230	350	140	185	240	400		
后托顶出长度 MAX KICK-OUT LENGTH	60	90	90	120	175	90	175	225	325	120	180	225	325		
前托顶出长度 MAX P.K.O LENGTH	13	20	17	23	30	20	30	36	60	26	30	35	60		
切模 CUT-OFF QUILL(DXL)	28×46	28×46	35×56	35×56	38×79	40×66	40×80	40×80	40×80	46×80	46×80	60×100	65×100		
母模 MAIN DIE HOLE(DXL)	50×65	50×105	60×105	60×135	70×185	70×95	80×185	80×240	80×330	93×135	93×190	93×240	93×350		
母模中心距 DIES PITCH	60		87			93				114					
公模束 PUNCH HOLE(DXL)	40×80	40×110	45×110	45×110	45×130	50×102	50×130	50×190	50×200	60×120	60×170	60×200	60×250		
主滑板行程 RAM STROKE	120	150	150	182	250	160	250	360	460	200	270	360	500		
压造力(ton) FORGING POWER	28	30	50	50	55	70	70	80	80	90	90	100	100		
产品 PROD- UCTS	尺寸 SIZE		1/4(m6)		5/16(m8)			3/8(m10)			1/2(m12)				
	最大长度 MAX LENGTH		50	75	75	100	150	75	150	200	300	100	150	200	300
	最短长度 MIN LENGTH	HEX. 外六角螺丝	12	16	14	20	30	16	30	50	100	20	40	50	100
		SOCKET 强力螺丝	16	20	20	25	40	20	40	50	100	25	40	50	100
每分钟最大产能 MAX OUT-PUT(pcs/minute)	300	240	240	210	180	210	175	110	80	170	125	100	80		
主马达(HP) MAIN MOTOR	10	15	20	20	30	20	30	40	40	40	50	50	50		
机械重量(ton) APPROX WT	6.5	7.5	10	11	13.5	12.5	17	21	26.5	20	23	27	33		

- 本公司随时进行研究改进的工作，因此保有随时更改设计、规格尺寸及机械结构之权利，本目录规格仅供参考。
- 设备产能依产品之形状、材质及线材抗拉强度而有所差异。
- 后托顶出长度括弧内之数据表示压造过程中翻转产品的最长长度。
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.
- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS,MATEPIAL,TENSILE STRENGTH OF THE WINR.
- WE RESERVE THE RIGHT TO CHANGE THE DESIGNS&SPECIFICATIONS WITHOUT NOTICE.

SERIES 3-DIE 3-BLOW BOLT FORMER (三模三冲螺丝成型机)

单位:mm											
规 格 SPECIFICATION		STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF		
机 型 MODEL		24B3S	24B3SL	24B3SXL	24B3SUL	30B3S	33B3S	36B3S	41B3S	45B3S	
模 数 FORGING STATION						3					
最大切断直径 MAX CUT-OFF DIA		20				25	28	31	36	40	
最大切断长度 MAX CUT-OUT LENGTH		185	270	320	400	270	300	320	400	450	
后托顶出长度 MAX KICK-OUT LENGTH		185	230	280	335	230	260	290	340	390	
前托顶出长度 MAX P.K.O LENGTH		33	36	50	60	35	45	60	60	70	
切模 CUT-OFF QUILL(DXL)		60×100	60×120	60×120	60×120	75×120	84×130	90×140	110×140	115×140	
母模 MAIN DIE HOLE(DXL)		100×195	100×240	100×294	100×360	125×240	140×280	160×294	178×385	195×420	
母模中心距 DIES PITCH		126				138	156	174	195	210	
公模束 PUNCH HOLE(DXL)		75×160	75×200	75×232	75×232	90×197	96×210	105×232	120×250	135×280	
主滑板行程 RAM STROKE		280	360	420	500	360	400	440	500	580	
压造力(ton) FORGING POWER		160	160	175	175	220	260	320	450	600	
产 品 PROD- UCTS	尺寸 SIZE		5/8(m16)			3/4(m20)	7/8(m22)	1(m24)	1-1/8(m27)	1-3/4(m30)	
	最大长度 MAX LENGTH		150	200	250	300	200	225	250	300	355
	最短长度 MIN LENGTH	HEX 外六角螺丝	25	50	60	100	40	50	60	80	100
		SOCKET 强力螺丝	35	50	60	100	60	60	60	80	100
每分钟最大产能 MAX OUT-PUT(pcs/minute)		120	100	75	65	90	75	60	50	40-45	
主马达(HP) MAIN MOTOR		75	75	100	100	100	125	125	150	175	
机械重量(ton) APPROX WT		39	44	48	54	57	75	92	124	160	

- 本公司随时进行研究改进的工作，因此保有随时更改设计、规格尺寸及机械结构之权利，本目录规格仅供参考。
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- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER.

SERIES 4-DIE 4-BLOW BOLT FORMER (四模四冲螺丝成型机)

单位:mm																
规 格 SPECIFICATION	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF		
机 型 MODEL	10B4S	10B4SL	13B4S	13B4SL	13B4SXL	13B4SUL	17B4S	17B4SL	17B4SXL	17B4SUL	19B4S	19B4SL	19B4SXL	19B4SUL		
模 数 FORGING STATION	4															
最大切断直径 MAX CUT-OFF DIA	9		11				13				17					
最大切断长度 MAX CUT-OUT LENGTH	70	105	105	130	180	220	135	180	230	350	140	185	240	400		
后托顶出长度 MAX KICK-OUT LENGTH	60	90	90	120	175	215	115	175	225	325	120	180	225	325		
前托顶出长度 MAX P.K.O LENGTH	13	20	20	23	30	34	20	30	36	60	26	30	35	60		
切模 CUT-OFF QUILL(DXL)	28×46	28×46	35×56	35×56	38×79	38×79	40×66	40×80	40×80	40×80	46×80	46×80	60×100	60×100		
母模 MAIN DIE HOLE(DXL)	50×65	50×105	60×105	60×130	70×185	70×240	70×135	80×185	80×240	80×330	93×135	93×190	93×240	93×350		
母模中心距 DIES PITCH	60		87				93				114					
公模束 PUNCH HOLE(DXL)	40×80	40×110	45×110	45×110	45×130	45×175	50×111	50×130	50×190	50×200	60×120	60×170	60×200	60×250		
主滑板行程 RAM STROKE	120	150	150	182	250	350	180	250	360	460	200	270	360	500		
压造力(ton) FORGING POWER	40	40	65	65	70	70	85	85	90	90	120	120	130	130		
产品 PROD- UCTS	尺寸 SIZE		1/4(m6)		5/16(m8)			3/8(m10)				1/2(m12)				
	最大长度 MAX LENGTH		50	75	75	100	150	200	100	150	200	300	100	150	200	300
	最短长度 MIN LENGTH	HEX. 外六角螺丝	12	16	16	20	30	40	16	30	50	100	20	40	50	100
		SOCKET 强力螺丝	16	20	20	25	40	40	20	40	50	100	25	40	50	100
每分钟最大产能 MAX OUT-PUT(pcs/minute)		300	240	240	200	180	140	200	175	110	80	170	125	100	80	
主马达(HP) MAIN MOTOR		15	15	20	30	30	30	30	40	40	40	50	50	50	50	
机械重量(ton) APPROX WT		8	10	12	13.5	15.5	19.5	16	19	24	29	23	27	32	39	

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SERIES 4-DIE 4-BLOW BOLT FORMER (四模四冲螺丝成型机)

单位:mm																
规 格 SPECIFICATION		STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF		
机 型 MODEL		24B4S	24B4SL	24B4SXL	24B4SUL	30B4S	30B4SL	30B4SUL	33B4S	36B4SS	36B4S	36B4SL	36B4SXL	41B4S	45B4S	
模 数 FORGING STATION		4														
最大切断直径 MAX CUT-OFF DIA		20				25			28	31				36	40	
最大切断长度 MAX CUT-OUT LENGTH		185	270	320	400	270	320	400	300	220	320	370	460	400	450	
后托顶出长度 MAX KICK-OUT LENGTH		185	230	280	335	230	285	335	260	185	290	340	410	340	390	
前托顶出长度 MAX P.K.O LENGTH		33	36	50	60	35	60	60	45	30	60	60	60	60	70	
切模 CUT-OFF QUILL(DXL)		60×100		60×120		75×120			84×130	90×140				110×140		
母模 MAIN DIE HOLE(DXL)		100×195 100×240 100×294 100×360 125×240 125×294 125×360 145×280 160×210 160×294 160×370 160×450 178×385 195×420														
母模中心距 DIES PITCH		126				138			156	174				195	210	
公模束 PUNCH HOLE(DXL)		75×160	75×200	75×232	75×232	90×190	90×232	90×240	96×210	105×180	105×232	105×235	106×270	120×250	135×280	
主滑板行程 RAM STROKE		280	360	420	500	360	430	500	400	300	440	500	600	500	580	
压造力(ton) FORGING POWER		200	200	215	215	265	285	300	320	360	380	420	450	520	635	
产品 PROD- UCTS	尺寸 SIZE		5/8(m16)				3/4(m20)			7/8(m22)	1(m24)				1-1/8(m27)1-3/4(m30)	
	最大长度 MAX LENGTH		150	200	250	300	200	250	305	225	150	250	300	380	300	355
	最短长度 MIN LENGTH	HEX. 外六角螺丝	25	50	60	100	40	60	100	50	40	60	100	100	100	100
		SOCKET 强力螺丝	35	50	60	100	40	60	100	60	50	60	100	100	100	100
每分钟最大产能 MAX OUT-PUT(pcs/minute)		120	100	75	65	90	65	60	80	80	60	55	45-50	45	40-45	
主马达(HP) MAIN MOTOR		75	75	100	100	100	125	125	125	125	125	150	150	175	200	
机械重量(ton) APPROX WT		45	51	56	62	65	76	87	85	86	108	128	160	152	195	

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SERIES 5-DIE 5-BLOW BOLT FORMER (五模五冲螺丝成型机)

单位:mm															
规 格 SPECIFCATION	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF		
机 型 MODEL	10B5S	10B5SL	13B5S	13B5SL	13B5SXL	17B5S	17B5SL	17B5SXL	19B5S	19B5SL	19B5SXL	19B5SLL	19B5SUL		
模 数 FORGING STATION	5														
最大切断直径 MAX CUT-OFF DIA	9		11			13			17						
最大切断长度 MAX CUT-OUT LENGTH	70	105	105	130	180	135	180	230	140	185	240	310	400		
后托顶出长度 MAX KICK-OUT LENGTH	60	90	90	120	175	115	175	225	120	180	225	280	325		
前托顶出长度 MAX P.K.O LENGTH	13	20	20	23	30	20	30	36	26	30	35	60	60		
切模 CUT-OFF QUILL(DXL)	28×46	28×46	35×56	35×56	38×79	40×66	40×80	40×80	46×80	46×80	60×100	60×100	65×100		
母模 MAIN DIE HOLE(DXL)	50×65	50×105	60×105	70×135	70×185	70×135	80×185	80×240	93×135	93×190	93×240	93×294	93×350		
母模中心距 DIES PITCH	60		87			93			114						
公模束 PUNCH HOLE(DXL)	40×80	40×110	45×110	45×110	45×130	50×111	50×130	50×190	60×120	60×170	60×200	60×232	60×250		
主滑板行程 RAM STROKE	120	150	150	182	250	180	250	360	200	270	360	420	500		
压造力(ton) FORGING POWER	45	50	80	85	90	105	105	110	145	160	170	170	175		
产品 PROD- UCTS	尺寸 SIZE		1/4(m6)		5/16(m8)			3/8(m10)			1/2(m12)				
	最大长度 MAX LENGTH		50	75	75	100	150	100	150	200	100	150	200	250	300
	最短长度 MIN LENGTH	HEX. 外六角螺丝	12	16	16	20	30	16	30	50	20	40	50	50	100
		SOCKET 强力螺丝	16	20	20	25	40	20	40	50	25	40	50	50	100
每分钟最大产能 MAX OUT-PUT(pcs/minute)	240	200	200	180	160	180	150	100	140	110	90	80	70		
主马达(HP) MAIN MOTOR	15	20	30	30	40	40	40	50	50	50	75	75	75		
机械重量(ton) APPROX WT	9.5	11.5	14	16	18.5	19	23	28	27	32	38	41	45		

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SERIES 5-DIE 5-BLOW BOLT FORMER (五模五冲螺丝成型机)

单位:mm														
规 格 SPECIFCATION	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	
机 型 MODEL	24B5S	24B5SL	24B5SXL	24B5SUL	30B5S	30B5SL	30B5SUL	33B5S	36B5S	36B5SL	41B5S	45B5S		
模 数 FORGING STATION	5													
最大切断直径 MAX CUT-OFF DIA	20				25			28	31		36	40		
最大切断长度 MAX CUT-OUT LENGTH	185	270	320	400	270	320	400	300	320	370	400	450		
后托顶出长度 MAX KICK-OUT LENGTH	185	230	280	335	230	285	335	260	290	340	340	390		
前托顶出长度 MAX P.K.O LENGTH	33	36	60	60	35	60	60	45	60	60	60	70		
切模 CUT-OFF QUILL(DXL)	60×100	60×120	60×120	60×120	75×120			84×130	90×140	90×140	110×140	115×140		
母模 MAIN DIE HOLE(DXL)	100×195	100×240	100×294	100×360	125×240	125×294	125×360	145×280	160×294	160×370	178×385	195×420		
母模中心距 DIES PITCH	126				138			156	174		195	210		
公模束 PUNCH HOLE(DXL)	75×160	75×200	75×232	75×232	90×190	90×232	90×240	96×210	105×232	105×235	120×250	135×280		
主滑板行程 RAM STROKE	280	360	420	500	360	430	500	400	440	500	500	580		
压造力(ton) FORGING POWER	230	230	250	250	320	340	360	350	440	480	630	700		
产品 PROD- UCTS	尺寸 SIZE		5/8(m16)			3/4(m20)			7/8(m22)	1(m24)		1-1/8(m27) 1-1/4(m30)		
	最大长度 MAX LENGTH		150	200	250	300	200	250	305	225	250	300	300	355
	最短长度 MIN LENGTH	HEX. 外六角螺丝	25	50	60	100	40	60	100	50	60	100	100	100
		SOCKET 强力螺丝	35	50	60	100	60	60	100	60	60	100	100	100
每分钟最大产能 MAX OUT-PUT(pcs/minute)		100	75	65	60	70	60	55	60	55	50	45	40	
主马达(HP) MAIN MOTOR		100	100	100	100	125	125	125	125	150	150	200	200	
机械重量(ton) APPROX WT		52	58	63	69	73	85	97	100	126	146	180	225	

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SERIES 6-DIE 6-BLOW BOLT FORMER （六模六冲螺丝成型机）

单位:mm												
规 格 SPECIFICATION		STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF	STBF		
机 型 MODEL		13B6S	13B6SXL	17B6S	17B6SL	19B6S	19B6SL	19B6SXL	24B6S	30B6S	36B6S	
模 数 FORGING STATION		6										
最大切断直径 MAX CUT-OFF DIA		11		13		17			25	32	34	
最大切断长度 MAX CUT-OUT LENGTH		105	180	135	180	140	185	240	200	250	320	
后托顶出长度 MAX KICK-OUT LENGTH		90	175	115	175	120	180	225	175	220	290	
前托顶出长度 MAX P.K.O LENGTH		20	30	20	30	30	30	35	45	45	60	
切模 CUT-OFF QUILL(DXL)		35×56	38×79	40×66	40×80	46×80	46×80	60×100	60×100	75×120	90×140	
母模 MAIN DIE HOLE(DXL)		60×105	70×185	70×135	80×185	93×135	93×190	93×240	108×195	125×240	160×294	
母模中心距 DIES PITCH		87		93		114			126	138	174	
公模束 PUNCH HOLE(DXL)		45×110	45×130	50×111	50×130	60×120	60×170	60×200	75×160	90×190	105×232	
主滑板行程 RAM STROKE		150	250	180	250	200	270	360	280	360	440	
压造力(ton) FORGING POWER		95	110	120	120	150	160	170	260	400	500	
产 品 PROD- UCTS	尺 寸 SIZE		5/16 (m8)		3/8(m10)		1/2(m12)		5/8(m16)	3/4(m20)	1(m24)	
	最大长度 MAX LENGTH		75	150	100	150	100	150	200	155	200	250
	最短长度 MIN LENGTH	HEX. 外六角螺丝	16	30	16	30	20	40	50	40	40	50
		SOCKET 强力螺丝	20	40	20	40	25	40	50	25	40	50
每分钟最大产能 MAX OUT-PUT(pcs/minute)		150	130	130	130	110	100	90	90	65	50	
主马达(HP) MAIN MOTOR		30	40	40	40	50	50	75	100	125	150	
机械重量(ton) APPROX WT		16	22.5	22	26	29	35	42	65	85	136	

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